

**Work Order ID 72800**

Monday, August 15, 2011 10:22:03 AM



Ship today Page 1

Item ID: D500-572-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Bearpaw

Start Date: 8/15/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 8/15/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

*CMK*

Date: 11-08-15

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D2435

Rev E1

IIND500-572

RevA

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D500-572-011 CHG005

*Sublet**MF 11-8-15*

160

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

*11/8/15*

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Item ID: D500-572-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Bearpaw

Start Date: 8/15/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 8/15/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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170

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Sulos/15



180

Packaging

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD500-572-011 □ Location: \_\_\_\_\_

A

11/8/15

190

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/8/15

MP  
11-8-15

# Picklist Print

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Work Order ID: 72800



Parent Item: D500-572-011



Parent Item Name: Bearpaw

Start Date: 8/15/2011

Required Date: 8/15/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:C 04.02.17 Blank size changed KJ/JLM  
 IPP Rev:D 07-01-02 Was K10007 JLM  
 IPP Rev:E 08-01-09 Added Step 2 JLM Verified By:EC  
 IPP Rev:F 08-10-15 New Manufacturing Method JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
QS200-M44S  Clamp		Purchased	No			120	Each	57.0000	2	2			

Location	Loc Qty	Loc Code
ST450	57	
115410	1	
115589	14	
116857	12	
117460	20	
117977	10	

AN4-15A  Bolt		Purchased	No			170	Each	127.0000	8	8			
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Location	Loc Qty	Loc Code
ST357	27	
117423	27	
ST358	100	
118112	100	

AN960JD416  Washer	NAS1149D0463J	Purchased	No			170	Each	0.0000	8	8			
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11/18/17 11/8/15

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Work Order ID: 72800

Parent Item: D500-572-011

Parent Item Name: Bearpaw

Start Date: 8/15/2011

Required Date: 8/15/2011

Start Qty: 1.00

Required Qty: 1.00

D2182B      Manufactured      No      170      f      183.2652      1.666      1.666



Rubber Cushion

Location

Loc Qty

Loc Code

ST410

183.26517

66063

183.26517

(D2182B050) cut 4 at 5.00"

D2274

Manufactured      No

170      Each

431.0000      8



Radius Block

Location

Loc Qty

Loc Code

ST010

431

68942

131

69736

200

69773

100

D2435

Manufactured      No

170      Each

3.0000      2



Bearpaw, 206

Location

Loc Qty

Loc Code

ST497

3

63785

3

D2438

Manufactured      No

170      Each

295.0000      4



Clamp

Location

Loc Qty

Loc Code

ST456

295

67830

16

68673

81

69737

108

70693

90

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Shop Packet Print

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Work Order ID: 72800



Parent Item: D500-572-011



Parent Item Name: Bearpaw

Start Date: 8/15/2011

Required Date: 8/15/2011

Start Qty: 1.00

Required Qty: 1.00

D2529

Manufactured No

170 Each

565.0000 8



Washer



8

Location

Loc Qty

Loc Code

ST016

565

66953

315

71161

250

8

MS21042L4

Purchased No

170 Each

4,817.000 8



Nut



11/8/15

Location

Loc Qty

Loc Code

ST300

4817

117441

672

117601

645

117885

1500

118451

2000

8

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**REFERENCE ONLY****32.3 WEIGHT AND BALANCE**

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D500-572-011 Bearpaw Installation	8.5 lb 3.86 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	130 in 3.30 m	1105 in-lb 12.74 m-kg
D500-572-021 Narrow Bearpaw Installation	7.5 lb 3.41 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	130 in 3.30 m	975 in-lb 11.25 m-kg
D500-572-013 Bearpaw Installation	11.4 lb 5.17 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	128 in 3.25 m	1459 in-lb 16.80 m-kg
D600-572-015 Bearpaw Installation	11.4 lb 5.17 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	122 in 3.10 m	1391 in-lb 16.03 m-kg

**32.4 PARTS LIST**

Qty D500 -572 -011	Qty D500 -572 -021	Qty D500 -572 -013	Qty D600 -572 -015	Part Number	Description
X				D500-572-011	BEARPAW INSTALLATION
	X			D500-572-021	NARROW BEARPAW INSTALLATION
		X		D500-572-013	BEARPAW INSTALLATION
			X	D600-572-015	BEARPAW INSTALLATION
2				D2435	BEARPAW
	2			D2671	BEARPAW
		2		D2995	BEARPAW
			2	D2996	BEARPAW
4	4	4		D2182B050*	RUBBER CUSHION
			4	D2182B060	RUBBER CUSHION
8	8	8	8	D2274	RADIUS BLOCK
4	4	4		D2438	CLAMP
			4	D2519	CLAMP
8	8	8	8	D2529	WASHER
		8	8	AN4-13A	BOLT
8	8			AN4-15A	BOLT
8	8	8	8	AN960JD416	WASHER
8	8	8	8	MS21042L4	NUT (OR MS21042-4)
2	2			QS200M44S	CLAMP
			4	QS100M24S	CLAMP

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